

BlueOne™ Pickling Paste 130

A unique , safer-to-use pickling paste.

Many of the processes used for pickling stainless steel lead to the development of hazardous nitric fumes. We have developed a ONE Technology, to avoid this with a unique low fuming pickling paste which reduces the toxic nitric fumes by 70%.

Standard applications

The pickling paste restores stainless steel surfaces that have been damaged during fabrication operations such as welding, forming, cutting and blasting. It removes weld oxides, the underlying chromium-depleted layer and other defects that may cause local corrosion.

Avesta BlueOne™ Pickling Paste 130 is universal and suitable for brush pickling of welds and smaller surfaces of standard stainless steel grades such as 304 (1.4301) and 316 (1.4401). For more difficult pickling operations such as high alloyed steel grades and low temperatures, we suggest the Avesta RedOne Pickling Paste 140 as a stronger alternative.

Features

- » ONE Technology, 70% NO_x-reduction, this prevents the workers from breathing dangerous acid fumes.
- » Higher yield, 60% less consumption, thanks to the visible blue colour and its free-flowing consistency which facilitates application.
- » Improved pickling result, offers a brighter surface with less dis-coloration than classic products, see photos:



2,4 kg drums



13 kg drums

Photos: Available in several packages (Sizes may differ from markets)

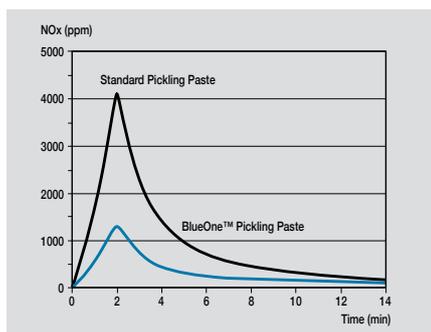


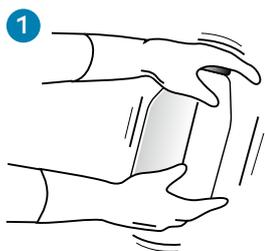
Figure: 70% fume reduction compared to standard Pickling Paste



Photos showing the application of BlueOne™ Pickling Paste and the bright pickling result.

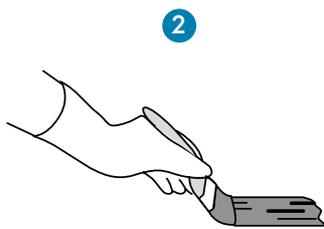


Instructions for use



1. Pre-clean, remove oil and grease using Avesta Cleaner 401, and then rinse off with water.

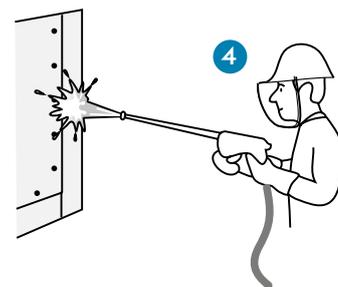
Stir or shake the paste before usage.



2. Apply the paste with an acid resistant brush.



3. Typical reaction time for standard alloyed steel grades like 304 (1.4301) is 90 min. at 10°C 45 min. at 20°C and 20 min. at 30°C. The pickling time may vary for the same steel grade depending on surface finish.



4. Rinse off the pickling residuals by using a high-pressure water jet. Use deionized water for the final rinsing of sensitive surfaces. The waste water should be neutralized before discharge.

Packaging

Avesta BlueOne™ Pickling Paste 130 is supplied in 2,4 kg and 13 kg polyethylene bottles. Availability of different packages sizes may differ between markets.

All packing material follows the UN regulations for hazardous goods.

Storage

Avesta BlueOne™ Pickling Paste 130 should be stored indoors at room temperature. Containers must be kept properly closed, in an upright position and inaccessible to unauthorized persons.

The product is perishable and should not be kept in storage longer than necessary. The gel may decompose during storage and hence need to be stirred before usage. It has a maximum shelf life of two years when stored at room temperature. Exposure to higher temperatures (>35°C) may damage the product and reduce the shelf life.

Worker safety

Avesta First Aid Spray 910 (available only on some markets) or Hexafluorine should be readily available to all who work with pickling to use as a first rinse to decontaminate small acid splashes of pickling paste, followed by Calcium Gluconate Gel or Solution to be used as a first aid to treat the HF acid burn.

Protective clothing. In general, users should wear acid resistant overalls, gloves and rubber boots. Face visor should be used and, if necessary, suitable respiratory protective devices.

Special conditions may apply from one country to another. Consult our website where updated Safety Data Sheets can be found.

Pre-cleaning

To further improve the result we recommend to remove present oil and grease before pickling using Avesta Cleaner 401.

Passivation

To further improve the result we recommend a passivation after pickling using Avesta FinishOne Passivator 630, which is a safer-to-use acid free passivation method.

Waste treatment

The wastewater produced when pickling contains acids and should be treated with Avesta Neutraliser 502 or with slaked lime to a pH-value of 7-10 before discharge. Heavy metals from stainless steel are precipitated as a sludge, and should be sent for deposition according to local regulations.

Empty containers (HDPE) must be cleaned and can then be recycled according to local regulations.

Other information

For more information, please visit our website:

www.voestalpine.com/welding, where you can find Safety Data Sheets and other useful information.



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